

CONTROL VALVE

LK-500 Series Single-Seat Valve | LK-600 Series Cage Control Valve

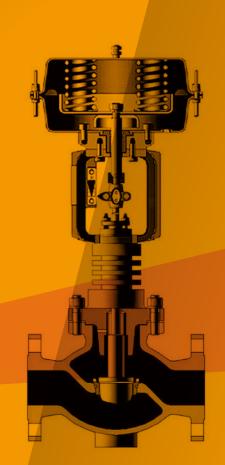
LK-700 Series Three Way Control Valve | LK-800 Series Low Tempreture Control Valve

LK-900 Series Angle Sleeved Control Valve



LINK CONTROLS INC.

- 1940 Garvey Ave Ste.202, Rosemead CA91770
- +1 323-714-4631
- www.linkflowcontrol.com
- sales@linkflowcontrol.com



LINK Control Valve CONTENTS | 01

Contents

>>	Basic parameters	02
>>	LK-500 Series Single-Seat Valve	06
>	LK-600 Series Cage Control Valve	09
>>	LK-700 Series Three Way Control Valve	20
>	LK-800 Series Low Tempreture Control Valve	21
>>	LK-900 Series Angle Sleeved Control Valve	22
•		22
>>	Actuator	23

<u>LiniK</u> | CONTROL VALVE BASIC PARAMETERS | 02-03

Basic parameters

■ Technical specification

• Body: direct, angle. three ways

• Nominal dimension: 1/2"~24"

• Pressure rating:

CLASS 150~CLASS 4500

• Seal Level:

Body seal level: ANSI b16.34,IV, V,VI Seat seal level: ANSI b16.34.IV, V,VI

- Rangeability---50:1
- Drive mode: Handwheel, Pneumatic, Electric, EHB
- Connection

Flanged(RF/GF/FF/RTJ),Weld(BW/SW),Screw(BSP/NPT)

• Special versions available:

1-for oxygen

2-with a heating jacket

■ Material

Body & Bonnet: A-216 Gr.WCB, A-216 Gr.WCC,A-217 Gr.WC6, A-217 Gr.WC9,A-351 Gr.CF8M,A-351 Gr.CF3M,

A-351 Gr.CF3, A-351 Gr.CF8,A-352 Gr.LCB, SS+PFA

Trim & Seat: 316SS,316SS+STL,316SS+HF,410SS,420SS,420SS+QT,

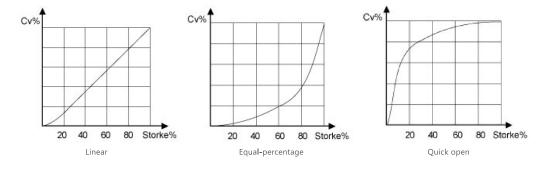
430SS+QT,440SS+QT, SS+PFA

Remark: 1-Material of stem 316SS.410SS

2-Body&Bonnet:A-182 Gr.F11, A-182 Gr.F22,A-182 Gr.F316

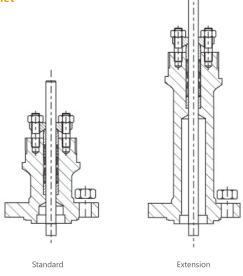
Non-routine material: Brinze, Hastelloy C-276, Monel, Ti, Duplexss, Inconel, Alloy6

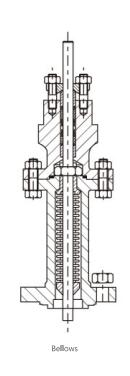
■ Characteristic

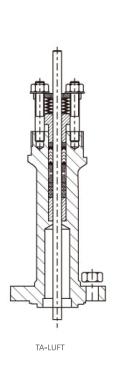


■ Bonnet&Packing

• Bonnet



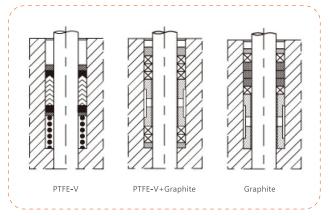




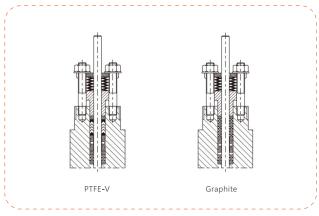
• Bonnet type&Temperture& Packing

		Tempreture(°C)									
Packing type	PN	Bonnet type									
		Standard	Extension	Bellows							
PTFE-V											
PTFE+Graphite	To 110*	-46°C-+200°C	-198°C-+300°C	-100°C-+200°C							
PTFE-V/TA-Luft											
Graphite	To 420*		To+537°C (+650°C)**	T 4400C							
Graphite/TA-Luft	To 160*	To +300°C	To +440°C	To +440°C							

Packing



• Packing type of TA-Luft

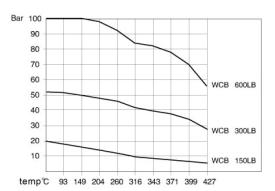


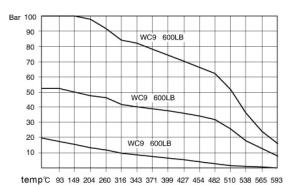
<u>Lini试</u> | CONTROL VALVE

BASIC PARAMETERS | 04-05

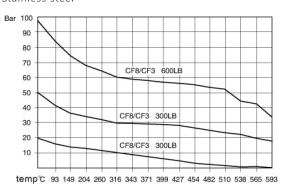
■ Body material, operating pressure and temperatures

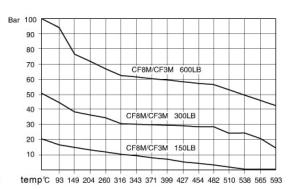
Carbon steel





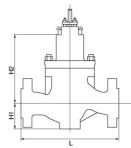
Stainless steel

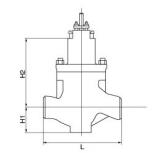




			ANSI CI	ass 900					ANSI Cla	ass 1500)		ANSI Class 2500					
Temp							SCPL1	SCPH2	SCPH21	SCPH32	SCS13A	SCS14A						SCS14A
°C																		F316
	LCB	WCB	WC6	WC9	CF8	CF8M	LCB	WCB	WC6	WC9	CF8	CF8M	LCB	WCB	WC6	WC9	CF8	CF8M
-196~38	-	_	_	_	14.88	14.88	_	_	_	_	24.79	24.79	_	-	_	_	41.33	41.34
-45~38	14.35	_	_	_	14.88	14.88	23.92	_	_	_	24.79	24.79	39.87	-	_	_	41.33	41.34
-5~38	14.35	15.31	15.50	15.50	14.88	14.88	23.92	25.51	25.84	25.84	24.79	24.79	39.87	42.52	43.07	43.07	41.33	41.34
50	14.18	15.01	15.33	15.35	14.34	14.43	23.64	25.02	25.55	25.58	23.90	24.04	39.40	41.70	42.59	42.64	39.84	40.07
100	13.52	13.90	14.62	14.70	12.25	12.65	22.53	23.16	24.36	24.50	20.42	21.09	37.56	38.62	40.46	40.58	34.01	35.14
150	13.18	13.56	13.90	13.98	10.89	11.54	21.96	22.60	23.18	23.30	18.16	19.24	36.60	37.66	38.61	38.84	30.26	32.07
200	12.79	13.14	13.63	13.45	9.82	10.69	21.32	21.89	22.73	22.40	16.37	17.83	35.53	36.50	37.88	37.35	27.28	29.71
250	12.17	12.51	13.33	13.26	9.15	10.02	20.28	20.84	22.22	22.10	15.26	16.68	33.80	34.75	37.03	36.83	25.43	27.80
300	11.30	11.61	12.72	12.72	8.71	9.49	18.84	19.36	21.20	21.20	14.52	15.80	31.40	32.26	35.31	35.33	24.20	26.34
350	10.78	11.08	12.06	12.06	8.42	9.12	17.96	18.46	21.11	20.11	14.02	15.20	29.95	30.78	33.51	33.51	23.36	25.36
375		10.94	11.63	11.63	8.32	8.91		18.22	19.38	19.38	13.86	14.84		30.37	32.32	32.32	23.12	24.74
400		10.34	10.98	10.98	8.23	8.72		17.24	18.28	18.28	13.72	14.55		28.73	30.47	30.47	22.87	24.25
425		8.62	10.53	10.53	8.14	8.59		14.37	17.54	17.54	13.57	14.32		23.94	29.23	29.23	22.63	23.87
450		6.01	10.13	10.13	8.06	8.42		10.02	16.89	16.89	13.46	14.03		16.68	28.16	28.16	22.37	23.38
475		4.06	9.50	9.50	7.79	8.20		6.76	15.82	15.82	13.27	13.67		11.28	26.36	26.36	22.13	22.79
500			8.33	8.33	7.81	8.05			13.89	13.89	13.02	13.40			23.15	23.15	21.71	22.34
525			6.08	6.58	7.15	7.73			10.12	10.96	11.94	12.89			16.88	18.26	19.88	21.47
550			3.83	4.91	6.54	7.49			6.38	8.17	10.91	12.48			10.63	13.63	18.17	20.79
575			2.55	3.51	6.02	7.22			4.24	5.85	10.04	12.04			7.08	9.74	16.72	20.07
600			1.75	2.99	5.01	6.43			2.94	3.82	8.35	10.71			4.90	6.36	13.92	17.85
625					3.92	5.48					6.54	9.12					10.89	25.20
650					3.16	4.23					5.26	7.06					8.75	11.76
675					2.33	3.78					3.88	6.31					6.45	10.53

■ Cunstruction lengths, Dimensions&Connection dimensions



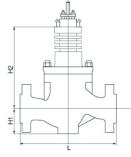


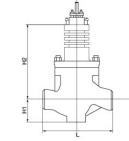
Consruction of standard bonnet

Consruction of standard bonnet

CIZE					H2
SIZE	150LB	300LB	600LB		(mm)
1"	184	197	210	65	162
1 1/2"	222	235	251	81.5	165.5
2"	254	267	286	90	169
2 1/2"	276	292	311	108	259
3"	298	318	337	108	259
4"	352	368	394	138	263
6"	451	473	508	182	312
8"	543	568	610	212	346
10"	673	708	752	268	393
12"	737	775	819	330	445

*Other sizes on request





Consruction of extension bonnet

Consruction of extension bonnet

CIZE					H(mm)								
SIZE	150LB	300LB	600LB				351∼450°C						
1"	184	197	210	65	194	240	354	496					
1 1/2"	222	235	251	81.5	197.5	243.5	357.5	499.5					
2"	254	267	286	90	201	251	365	507					
2 1/2"	276	292	311	108	291	343	477	609					
3"	298	318	337	108	291	343	477	609					
4"	352	368	394	138	295	351	475	607					
6"	451	473	508	182	344	418	562	724					
8"	543	568	610	212	381	432	576	738					

*Other sizes on request

LK-500 Series Single-Seat Control Valve

■ Characteristics

The design of top-guided flow, in comparison with the cage control valve, reduces the friction and disturbance of the media to avoid the failure of the mechanical guidance caused by the accumulation of the unpurified media to ensure the stable performance as well as to decrease the noise and the friction.

Easy to change parts inside the control valve. The single-seat construction with a balanced plug allows massive flow of the unpurified media with a high differential pressure that requires less output of the actuator.

Control Valve Series LK-500 offers a choice of different materials to meet the working conditions. The partly or complete build-up welding of the seat and the body with Stellite Alloy ensures the capability of corrosion resistance and abrasion resistance.

The self alignment requires no gasket between stem and plug, plug and seat or body and seat.

The complete seal of the body and seat ensured by the screwed connection does not destroy the self-alignment as no gasket is required and as a result, requires less maintenance. The Tapper-junction of stem and plug avoids the concentration of the work on the pin, which may break the

connection of stem and plug.

To ensure the seal of up to Grade VI, the screw connection of the body and seat offers a choice of different metallic

Also available with choice of design of built-in low-noise cage and or with design of cavitation resistance.



and non-metallic materials.

• Packing

GRAFOIL: -198~+538°C PTFE: -40~+232°C

Construction: single / double / triplex

Packing of bonnet:

1/2~1 1/2", Gland Screw, less parts, easy for installation, convenient for maintenance.

2-8", Gland Flange, even work on packing, better seal.

• Bonnet:

standard: -28~+250°C

• Connection of ends:

ANSI CLASS 150/300 FF,RF,RJ(DIN,JB)
ANSI CLASS 150/300 BW,SW(DIN.JB)

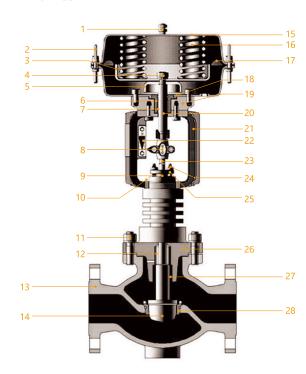
- Size: 1/2" ~ 12"(15mm ~ 300mm)
- Pressure rating: ANSI CLASS 150/ANSI CLASS 300
- Seat leckage: ANSI/FCI70-2-1991 IV, V,VI
- Rangeability---50:1

Note

Control Valve LK-500 is a linear single-seat valve designed with simple construction and top-guided flow. With its low cost and liability, it's widely applied in such media as water, steam, gas and etc. so to meet the requirements of different standards. Exquisitely designed for free flow and the low loss of pressure, the Control Valve LK-500T is ideal for non-critical application.

Control Valve LK-500, specially designed with a balanced plug and linear single seat, is widely applied for massive flow and high differential pressure. Designed with simple construction for free flow, Control Valve LK-500H is a choice of low cost due to its stability and less non-balance that requires less output of actuator.

Parts



	VENT CAP	15	DIAPHEAGM CASE
	CONVEYABLE NUT		SPRING
	SPRING GUIDE	17	DIAPHRAGM
	STOPPER FIXER	18	SEALANT
	STOPER	19	YOKE PLATE
	ROD GUIDE	20	ROD
	ROD GUIDE BUSH	21	YOKE
	ROD CONNECTOR	22	SCALE
	PACKING GLAND	23	STEM
10	YOKE NUT	24	GLAND BULT
11	BONNET NUT	25	GLAND FLANGE
12	PACKING	26	BONNET
13	BODY	27	PLUG GUIDE BHSH
14	PLUG	28	SEAT RING

• Construction of trim



Balanced plug one Balance



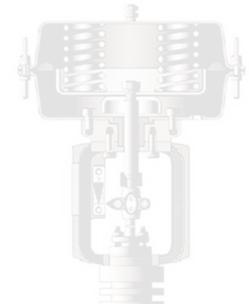
Balanced plug two



Nonbalanced plug one



Nonbalanced plug two



• Trim & Flow coefficients Cv

S-T series

						trim siz	ZE(in)/C	V VALUE					
SIZE	3/8												
	2.9	4.7	8.2	12.8	21	30	50	79	117	175	303	443	758
1/2"										-			
3/4"								un I			Ш		
1"													
1 1/2"													
2"													
2 1/2"										100			
3"										1			
4"													
6"													
8"													
STROKE													

*Other sizes on request

S-H series

		TRIM SIZE(in)/Cv VALUE													
SIZE	1 1/4									10					
	21	30	50	79	117	175	303	443	758	1050	1220				
2"															
2 1/2"															
3"															
4"															
6"															
8"															
10"															
12"															
STROKE		20mm			30mm			60mm		75r	nm				

*Other sizes on request

LK-600 Series Cage Control Valve

■ Linear Cage Control Valve LK-600 Series

Designed with various constructions of cage and plug, Control Valve Series LK-600 meet the requests of different working conditions and various kinds of media, te)mperature and pressure.

Available in designs of "Flow-to-open" and "Flow-to-close"

Available in designs of balanced plug and unbalanced plug

Available in design of balanced plug for massive flow and high differential pressure.

To help control the cost and improve the stability, Control Valve Series LK-600 are suitable for unpurified media as the balanced plug improves the performance in larger range of application that requires less output of the actuator.

Control Valve Series LK-600 is an ideal choice of massive flow control process in critical conditions of high noise, high differential pressure with cavitation resistance.



• Features and Characteristics

Cage structure:

- •Large range of flow to improve the stability of the plug in high pressure and massive drop of pressure
- •Reduced vibration and friction to prolong the life of the control valve
- •The cage tights up the seat while providing the flow direction. The flow character is determined by the shape of the plug

The Tapper-junction of stem and plug avoids the concentration of the work on the pin, which may break the connection of stem and plug so to effectively prolong the life of the valve

The linear contact of the plug and the seat ensures the self alignment with a perfect seal up to Grade V.

Available with choices of different materials for corrosion resistance and abrasion resistance

- •Partly or complete Stellite Alloy plug and seat
- •Quenching seat and tempering seat
- •Hardening cage surface
- Easy to change inside parts upon the request of working conditions.

Link | CONTROL VALVE CONTROL VALVE LK-600A SERIES | 10-11

Metallic seat materials available with seal up to Grade V

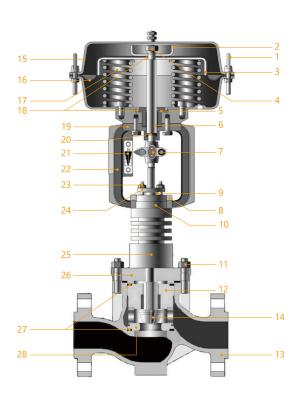
Non-metallic seat materials available with seal up to Grade VI

Flow-to-Open design to improve the adjustability of small flow.

Available choices of packing seal to ensure the least leakage from Grade I to Grade III.

Sorted in accordance of different working conditions for the convenience of the customers.

Parts



1	CONVEYABLE NUT	15	DIAPHEAGM CASE
	STOPER	16	DIAPHRAGM
3	SPRING GUIDE	17	SPRING
4	STOPPER FIXER	18	SEALANT
	ROD GUIDE	19	YOKE PLATE
6	ROD GUIDE BUSH	20	ROD
	ROD CONNECTOR	21	SCALE
	YOKE NUT	22	YOKE
	PACKING GLAND	23	GLAND BULT
10	PACKING	24	GLAND FLANGE
11	BONNET NUT	25	STEM
12	CAGE	26	BONNET
13	BODY	27	GASKET
14	PLUG	28	SEAT RING

• Medium: Flow to open & close









Control Valve LK-600A Series

■ Note

LK-600A Top-guided Cage Control Valve is specially designed with top-guided construction of which the cage is to tight up the seat. The cage has no ability to cut down the flow, the flow area is controlled by the opening between the seat and the plug.

Designed with "Flow-to open" with choice of balanced and unbalanced plug to meet the requirements of massive flow and high differential pressure.

To help control the cost and improve the stability, Control Valve Series LK-600A are suitable for unpurified media as the balanced plug improves the performance in larger range of application that requires less output of the actuator.

An ideal choice of massive flow control process in critical conditions of high noise, high differential pressure with cavitation resistance.

■ Technical specifications

• Size: 1"-12"(25mm ~ 300mm)

• Pressure rating:

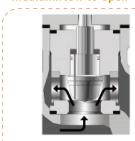
ANSI CLASS 150/300/600/900/1500/2500

• Seat leckage: ANSI/FCI70-2-1991 IV, V,VI

• Rangeability---50:1

• Maximum closure pressure is 600psi(42bar)

• Medium:Flow to open





LK-600A Series trim&CvVALUE

	TRIM SIZE(mm)/Cv VALUE														
SIZE	10		20	25							125			250	
	2.9		8.2	12.8	21			79		175	303	443	758	1050	1220
1"															
1 1/2"															
2"															
2 1/2"															
3"															
4"															
6"															
8"															
10"															
12"															
STROKE			20	mm				30r	nm			60mm		75n	nm

Control Valve LK-600B Series

■ Note

LK-600B Cage Control Valve. Designed with C-PORT cage to tight up the seat. Guided by the plug, the flow is controlled by the size of the hole for different CV value. The flow character is determined by the shape of the hole.

Meet the requirements of massive flow and high differential pressure with choice of balanced and unbalanced plug.

Offering the best combination of a full-range miniflow, LK-600B Cage Control Valve improves the stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat. Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug. To meet the standards, LK-600B Control Valve is ideally designed for low noise and cavitation resistance in flow control process in various kinds of critical conditions.

An ideal choice of massive flow control process in critical conditions of high noise, high differential pressure with cavitation resistance.



■ Technical specifications

- Size: 1"-12"(25mm ~ 300mm)
- Pressure rating: ANSI CLASS 150/300/600/900/1500/2500
- Seat leckage: ANSI/FCI70-2-1991 IV. V, VI
- Rangeability---50:1
- LK-600B Series trim & Cv VALUE

Equal-percentage

9.5 14	24/35	37/56	58/88	70/10	4/137	147/220,	/295	285/380	/447	867	1665
6775	670.0VF				Т	rim size a	& Cv VALI	JE			
SIZE (mm)		1"									
25											
32	20										
40											
50											
65											
80	40										
100	50										
150											
200											
250											
	100										

Control Valve LK-600D Series

■ Note

Cascade Cage Control Valve for Mini Flows. Exquisitely designed with a cascade cage that decreases the pressure of the flow progressively, Cascade Cage Control Valve for mini flows prevents vibration and cavitation from happening by allowing the flow as adjusted after its pressure is cut down by the cascade cage before it reaches the seal area of the body and the plug. The general pressure is released to several smaller differential pressure that does not exceed the critical pressure differential ratio of which the lowest value of the loss of pressure is not lower than Pressure of vena contract (Pvc).

Specially designed with unbalanced plug, Cascade Cage Control Valve for Mini Flows is suitable for cavitation and vibration in condition of high differential pressure. With its high stability and adjustability in performance, it is ideal for flow control of high temperature and pressure of gas.

Offering the best combination of a fullO-range mini-flow, Cascade Cage Control Valve for Mini Flows improves the stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat. Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug. To meet the requests of different standards, Cascade Cage Control Valve for Mini Flows is ideally designed for low noise and cavitation in massive flow control process in various kinds of critical conditions.



■ Technical specifications

• Size: 1"-6"(25mm \sim 150mm)

Pressure rating: ANSI CLASS 150/300/600/900/1500 • Seat leckage: ANSI/FCI70-2-1991 IV. V.VI

• Rangeability---50:1

• LK-600D Series trim & Cv VALUE

	TRIM SIZE(mm)/Cv VALUE											
SIZE							4"					
	2.5	3	3.6									
32				5.5								
40				5.5								
				6								
					11.5							
80					12.2							
100					12.5	23.2						
						23.5	32					
STROKE(mm)		2	5		40	50						

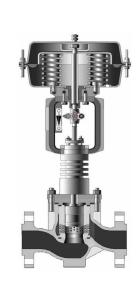
Control Valve LK-600E Series

■ Note

LK-600E Cavitation Resistant Cage Control Valve is specially designed with a Cavitation resistant CAVRION that ensures the stable adjustability of the control valve.

Cavitation is prevented as the bumping of the bubbles of the flowing media in the center of the cage avoids the destruction of the plug and the cage.

Offering the best combination of a fullO-range mini-flow, LK-600E Cavitation Resistant Cage Control Valve improves the stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat. Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug. To meet the requirements of different standards, LK-600E Cavitation Resistant Cage Control Valve is ideally designed for low noise and cavitation in flow control process in various kinds of critical conditions.



■ Technical specifications

- Size: 2"-12"(50mm ~300mm)
- Pressure rating: ANSI CLASS 150/300/600/900/1500
- Seat leckage: ANSI/FCI70-2-1991 IV. V.VI
- Rangeability---50:1

• LK-600E Series trim & Cv VALUE

SIZE(mm)								SIZE	શ Cv \	/ALUE							
SIZE(ITIITI)																	
50	22	23	33														
65				35	42	50											
80							65	80	90								
100										90	110	130	150				
150														135	170	210	240
STROKE(mm)		25,30			30,50					50					60	,75	

						TRIM	SIZE	& Cv \	VALUE				
SIZE(mm)	STROKE(mm)												
200		200	260	315	360								
250						300	390	485	570				
250						420	540	660	760				
										330	440	540	640
300										490	640	780	920
	125									640	830	1000	1150

• Medium:Flow to open & close



Control Valve LK-600F Series

Note

LK-600F Cavitation Resistant low-noise Cage Control Valve is specially designed with CATROL to prevent cavitation and vaporization from happening in critical conditions that vibration, cavitation and vaporization may occur.

The energy of the flowing media rushing into the seat, plug and the cage is released by bumping which avoids the destruction of the plug and the cage. The cavitation is prevented as both vibration and noise are considerably reduced when the speed of the flow is slowed down by the decreasing pressure.

Offering the best combination of a full-range mini-flow, K-600F Cavitation Resistant low-noise Cage Control Valve improves the stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat. Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug.

To meet the requirements of different standards, K-600F Cavitation Resistant Low-noise Cage Control Valve is ideally designed for low noise and cavitation in flow control process in various kinds of critical conditions.



■ Technical specifications

- Size: 1/2"-12"(50mm ~300mm)
- Pressure rating: ANSI CLASS 150/300/600/900/1500
- Seat leckage: ANSI/FCI70-2-1991 IV. V.VI
- Rangeability---50:1

• LK-600F Series trim & Cv VALUE

Equal-percentage

SIZE	STROKE						TRIM	SIZE & C	v VALUE						
(mm)		0.5													12
15,20		2.6													
25		2.6	4.5	6.5											
32			4.5	6.5	9.3										
40				6.5	9.3										
50					17.5	21	28								
65						21	28	44							
80	50						28	44	50						
100								44	50	60					
125										145	190				
150											190	235			
200												235	290		
250												235	560	650	
300													560	650	970

<u>Lini式</u> | CONTROL VALVE CONTROL VALVE LK-600H SERIES | 16-17

Control Valve LK-600G Series

Note

LK-600G Pre-guided Cage Control Valve for High Differential Pressure is specially designed with PILOTROL construction of twin plug combined with an unbalanced smaller plug and a balanced main plug to ensure the least leakage as a smaller output of the actuator is needed. It is suitable for all application in both high pressure differential and high pressure.

Scientifically designed to ensure the work of the twin plug, LK-600G Pre-guided Cage Control Valve for High Differential Pressure offers the best combination of a full-range control with the improved stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat. Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug.

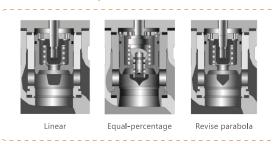


To meet the requirements of different standards, LK-600G Pre-guided Cage Control Valve for High Differential Pressure is ideally designed for low noise and cavitation resistance in flow control process in various kinds of critical conditions.

■ Technical specifications

- Size: 4"-12"(100mm ~ 300mm)
- Pressure rating: ANSI CLASS 150/300/600/900/1500/2500
- Seat leckage: ANSI/FCI70-2-1991 V, VI
- Rangeability---25:1 (Guide trim50:1; Main trim50:1)

• Medium:Flow to open & close



• LK-600G Series trim & Cv VALUE

C17F(mm)	STROKE				TRIM S	SIZE & (Cv VALU	JE					
SIZE(mm)													
100		200	260	315	360								
150						300	390	485	570				
200										320	410	480	550

SIZE(mm)	STROKE			TRIN	∕I SIZE 8	k Cv VA	LUE		
JIEE(IIIII)									
250		410	530	650	750				
250		650	820	980	1100				
200						420	550	670	790
300						700	880	1050	1200

Control Valve LK-600H Series

■ Note

LK-600H Control Valve with Labyrinth Cage. Specially designed with construction of Labyrinth cage of multiple layers and masses holes. The number of layers is determined by the calculation of the input pressure and pressure differential.

The overall noise is controlled by the Labyrinth cage that cuts down the speed of the flowing media. By changing the direction of the flow, the speed and the pressure of the flow is reduced progressively.

Guiding the flow by the Labyrinth cage, LK-600H Control Valve with Labyrinth Cage offers the best combination of a full-range control with the improved stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat. Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug.

To meet the requirements of different standards, LK-600H Control Valve with Labyrinth Cage is ideally designed for low noise and cavitation resistance in flow control process in various kinds of critical conditions.

■ Technical specifications

- Size: 1/2"-12"(15mm ~ 300mm)
- Pressure rating: ANSI CLASS 150/300/600/900/1500/2500
- Seat leckage: ANSI/FCI70-2-1991 IV, V, VI
- Rangeability---50:1

• LK-600H Series trim & Cv VALUE

• Medium:Flow to open & close



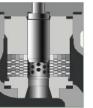


Plate type trim

Column type trim

CI7F()										TRIM	SIZE	& Cv	VALU	JE											
SIZE(mm)																									
15	2.6																								
20	2.6																								
25	2.6	4.5	6.5																						
32		4.5	6.5	9.3	12.5																				
40		4.5	6.5	9.3	12.5																				
50				17.5	21	38	45	50																	
65									50	59	64														
80												88	100												
100														140	165	185	200								
150																		265	315	350	375				
200																						430	520	585	630
STROKE(mm)					-										40	,50			60	,75			-/	75	

Control Valve LK-600L Series

Note

LK-600L Control Valve with Speed-limit Cage.Designed for application in flow control of high pressure,high speed and high pressure differential with construction of:

A balanced plug

A sleeve cage

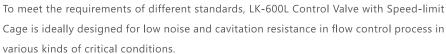
A caged seat

Flow-to-close

Dually guided flow

Designed to avoifd the dramatic drop of pressure that creates turbulence of flow and vibration of parts so to prevent cavitation and vaporization from happening by greatly cutting down the flow speed and noise.

LK-600L Control Valve with Speed-limit Cage offers the best combination of a full-range control with the improved stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat . Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug.





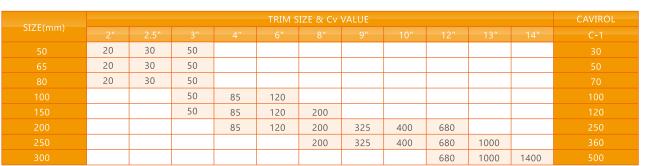
• Size: 2"-12"(50mm ~ 300mm)

• Pressure rating: ANSI CLASS 150/300/600/900/1500

• Seat leckage: ANSI/FCI70-2-1991 IV, V, VI

• Rangeability---50:1

• LK-600L Series trim & Cv VALUE







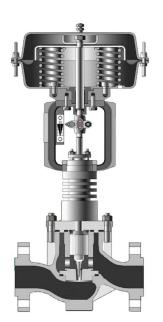
Control Valve LK-600M Series

■ Note

LK-600M Cage Control Valve for Mini-flow is specially designed with top-guided construction of which the cage is to tight up the seat. The cage has no ability to cut down the flow, the flow area is controlled by the opening between the seat and the plug.

LK-600M Cage Control Valve for Mini-Control offers the best combination of a full-range control with the improved stable performance of the plug in high pressure or in a dramatic decrease of pressure as well as the adjustability of the plug when approaching the seat. Furthermore, the life of the valve is prolonged as the cage guiding the flow reduces the vibration and friction of the plug.

To meet the requirements of different standards, LK-600M Control Valve for mini-flow is ideally designed for mini-flow with low noise and cavitation resistance in flow control process in various kinds of critical conditions.



■ Technical specifications

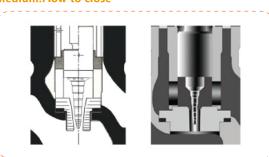
• Size: 1/2"-1"(15mm ~ 25mm)

• Pressure rating: ANSI CLASS150/300/600/900/1500/2500

• Seat leckage: ANSI/FCI70-2-1991 IV,V,VI

• Rangeability---30:1

• Medium:Flow to close



• LK-600M Series trim & Cv VALUE

SIZE	TRIM SIZE(mm)	Cv VALUE	STORKE(mm)
		0.1	10
	Φ6	0.16	20
0.5"(15mm)		0.25	20
	* 0	0.4	10
0.75"(20mm)	Φ8	0.63	20
	æ11	1.0	10
1"(25mm)	Ф11	1.6	20
	Ф14	2.5	10
	Ψ14	4.0	20

SIZE								SIZE Cv \	VALUE						
	04	03	02	01	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11
15/20/25	0.20	0.25	0.3	0.38	0.5	0.65	0.9	1.3	1.7	2.3	3.0	4.5	6.0	8.0	10
STROKE(mm)								10,20							

LK-700 Series Three Way Control Valve

■ Note

Are designed to control the intensity of flow of liquids and gases.

LK-700 may be utilized for splitting the stream into two outlet ports(diverting service) or for mixing to fluids streams to outlet port(mixing service).

■ Technical specifications

• Size: 3/4"-12"

• Pressure rating: ANSI CLASS150/300/600/900

• Seat leckage: ANSI/FCI70-2-1991 IV,V,VI

Rangeability---30:1



■ Structure

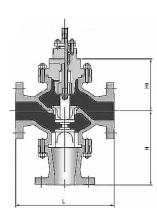


• LK-700 Series trim & Cv VALUE

SIZE(mm)	20	25	40	50	65	80
Cv VALUE	8.2	13	30	50	80	117
SIZE(mm)	100	125	150	200	250	300
Cv VALUE	175.5	304	445	706	1053	1521

■ Body dimensions of butt welding ends

6175		L(n	nm)			114
SIZE	150LB	300LB	600LB	900LB		H1
20	184	194	206	273	130	103
25	184	197	210	273	130	103
40	222	235	251	311	150	108
50	254	267	286	340	195	141
65	276	292	311	410	210	150
80	298	318	337	387	260	158
100	352	368	394	464	300	171
125	403	425	457	514	350	226
150	451	473	508	600	420	237
200	543	568	610	781	504	282
250	673	708	752	864	550	339
300	767	775	819	1016	650	400



LK-800 Series Low Tempreture Control Valve

■ Note

Control Valve Series LK-800, specially designed for the circumstances that require a tight shut-down in low temperature, is ideally suitable for media of low temperature such as liquid oxygen and liquid nitrogen with multifunction and reliability with low cost.

■ Technical specifications

• Size: 1/2 "~ 12"(15mm ~ 300mm)

• Pressure rating: ANSI CLASS150/300/600/900

• Body material: F316L.ASTM A351 CF8M

• Bonnet type: •Low temp(-50°C ~ -96°C) •Extension(-96°C ~ -256°C)

• Seat leckage: ANSI b16.34,IV, V,VI

• Rangeability---50:1



■ Flow Character:Quick open/Equal-percentage/Linear

						Т	rim size	(in)/Cv V	ALUE						
SIZE															
	2.9	4.7	8.2	12.8	21		50	79	117	175	303	443	758	1050	1220
1/2"															
3/4"															
1"															
1 1/2"															
2"															
2 1/2"															
3"															
4"															
6"															
8"															
10"															
12"															
STROKE			20r	nm				30n	nm			60mm		75n	nm

LK-900 Series Angle Sleeved Control Valve

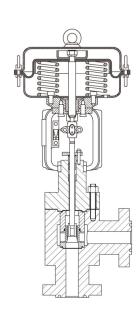
■ Note

LK-900 Angle Sleeved Control Valve for High Pressure. Designed with an advantageous construction of a balanced plug and a multiple sleeve, LK-900 Angle Sleeved Valve for High Pressure ensures the stable performance in all conditions.

With a stable performance and compact structure, the parts are easy to be changed so to help save maintenance costs.

Features:

- •Low cost as the Balanced Plug Design requires less output of actuator
- •Multiple choices of the materials of the balance ring to meet the requirements of different temperature and media Installed on the sleeve, the balance ring is easy to be changed so to help prolong the life of the valve to the largest extend
- •Designed with high pressure seal to avoid the leakage
- •Designed with two independent seal protection
- •The wind-proof seal protection helps prolong the life of the packing seal that ensures the free movement of the stem by reducing the friction.



■ Technical specifications

- Size: 2"-12"(50mm ~ 300mm)
- Pressure rating: ANSI CLASS 150/300/600/900/1500/2500
- Seat leckage: ANSI/FCI70-2-1991 IV, V, VI
- Rangeability---50:1

• LK-900 Series trim & Cv VALUE

SIZE(mm)								TRIM S	IZE & C	v VALU	E						
SIZL(IIIII)																	
50	12	23	33														
65				35	42	50											
80							65	80	80								
100										90	110	130	150				
150														135	170	210	240
STROKE(mm)	25,30 30,50								50					60	,75		

SIZE (mm)	STROKE (mm)	8"			TRIM SIZE & Cv VALUE 10"				12"				
100		200	260	315	360								
250						300	390	485	570				
230						420	540	660	760				
										330	440	540	640
300										490	640	780	920
										640	830	1000	1150

Actuator

• Type of actuators:

Pneumatic actuators----LDA series pneumatic actuators without handwheel,or LDA-HWseries. with handwheel on top.

• Spring range:

3 springs: 20...100 kPa; 40...120 kPa

6 springs: 40...200 kPa; 80...240 kPa; 120...280 kPa

12 springs: 180...380 kPa

Accassory(selectable):

- Handwheel on top
- Pneumatic positioner
- Electropneumatic positioner
- Air filter
- Solenoid valve
- •Valve positioner
- Limit switch

Model		Stroke(mm)	Q'ty of Spring	Spring Range(Psig)	Actuator Force(lbf)	Actuator Force(kgf)	Spring No
				0.2~1.0kgf/cm ² G	101.47	46.02	1A20
LDA-1R	38.8	20	4	0.8~2.0kgf/cm ² G	405.90	184.08	1B20
LDA-TK	30.0	20	4	0.3~1.1kgf/cm ² G	152.21	69.03	1D20
				0.4~1.2kgf/cm ² G	203.74	92.04	1E20
LDA-2R		20	4	0.2~1.0kgf/cm ² G	119.95	54.4	2A20
				0.8~2.0kgf/cm ² G	479.81	217.6	2B20
		25	4	0.2~1.0kgf/cm ² G	119.95	54.4	2A25
				0.8~2.0kgf/cm ² G	479.81	217.6	2B25
			4	0.3~1.1kgf/cm ² G	179.93	81.6	2D25
				0.4~1.2kgf/cm ² G	239.90	108.8	2E25
		30	4	0.2~1.0kgf/cm ² G	119.95	54.4	2A30
				0.8~2.0kgf/cm ² G	479.81	217.6	2B30
				0.3~1.1kgf/cm ² G	179.93	81.6	2D30
				0.4~1.2kgf/cm ² G	239.90	108.8	2E30
LDA-3R		25	6	0.2~1.0kgf/cm ² G	196.02	88.9	3A25
				0.8~2.0kgf/cm ² G	783.66	355.4	3B25
		30	6	0.2~1.0kgf/cm ² G	190.07	86.2	3A30
	89.1			0.8~2.0kgf/cm ² G	760.28	344.8	3B30
				0.3~1.1kgf/cm ² G	293.93	133.3	3D30
				0.4~1.2kgf/cm ² G	391.83	177.7	3E30
		40	6	0.2~1.0kgf/cm ² G	196.02	88.9	3A40
				0.8~2.0kgf/cm ² G	783.66	355.4	3B40
		50	6	0.2~1.0kgf/cm ² G	196.02	88.9	3A50
				0.8~2.0kgf/cm ² G	783.66	355.4	3B50
				0.3~1.1kgf/cm ² G	293.93	133.3	3D50
				0.4~1.2kgf/cm ² G	391.83	177.7	3E50
	155.0	50	6	0.2~1.0kgf/cm ² G	368.01	166.9	4A50
			12	0.8~2.0kgf/cm ² G	1472.50	667.8	4B50
			6	0.3~1.1kgf/cm ² G	552.13	250.4	4D50
				0.4~1.2kgf/cm ² G	736.25	333.9	4E50
		75	12 -	0.2~1.0kgf/cm ² G	368.01	166.9	4A75
LDA-4R				0.8~2.0kgf/cm ² G	1472.50	667.8	4B75
				0.3~1.1kgf/cm ² G	552.13	250.4	4D75
				0.4~1.2kgf/cm ² G	736.25	333.9	4E75
		100	12	0.2~1.0kgf/cm ² G	368.01	166.9	4A100
				0.8~2.0kgf/cm ² G	1472.50	667.8	4B100
				0.3~1.1kgf/cm ² G	552.13	250.4	4D100
				0.4~1.2kgf/cm ² G	736.25	333.9	4E100



		C. I.		c : 5 - (5-1)	c :	Cui D (Sint			c :
Model	Area(m²)) Stroke(mm)	Q'ty of Spring	Spring Range(Psig)	Spring ate(blf/m)	Setting Pressure(Psig/c)			Spring No
LDA-1D 3			4	4.3-15.6	522	40 46	946 1178	429 534	1A20
			7	4.5-15.0	322	54	1488	675	IAZU
						40	504	228	
			4	11.4-27	775	46	736	334	1B20
						54 40	1046	475	
			4	4.3-11.4	458	46	1562 1877	704 851	2A20
			· ·			54	2311	1048	- 4740
		20		11.4-27	1097	40	705	320	2B20
			4			46	1031	468	
						54 40	1465 1476	664 669	
			4	4.3-12.8	458	46	1801	817	2A25
LDA-2D		25				54	2235	1014	
				44 4 24 2	1007	40	472	214	2025
			4	11.4-31.3	1097	46 54	797 1231	362 559	2B25
						40	1552	704	
			4	4.3-11.4	458	46	1877	851	2A30
		30				54	2311	1048	
			4	11.4-35.6	1097	40	239	108	2B30
			4			46 54	564 988	256 453	
						40	2611	1185	
			6	4.3-10.7	574.5	46	3146	1427	3A25
		25				54	3859	1750	
			C	11.4-21.3	907	40	1667	756	3B25
			6			46 54	2201 2914	999 1322	
				4.3-11.4	574.5	40	2549	1156	3A30
			6			46	3084	1399	
		30				54	3797	1722	
LDA-3D			6	11.4-24	907	40 46	1426 1961	647 889	3B30
						54	2674	1213	
			6	4.3-14.2	574.5	40	2299	1043	3A40
						46	2834	1286	
			6	11.4-27	907	54 40	3547 1159	1509 526	3B40
						46	1693	768	
						54	2046	1092	
				11.4-21.3	470	40	1667	756	3B50
			6			46	2201	999	
						54 40	2914 4433	322 2011	
LDA-4D			6	4.3-11.4	665	46	5363	2433	4A40
						54	6603	2995	
			6	11.4-21.3	998	40	2899	1315	
						46	3829	1737 2299	4B40
			12	4.3-12.8	665	54 40	5060 4216	1912	4A50
						46	5146	2334	
						54	6186	2897	
			12	11.4-24	998	40	2480	1125	4B50
	155.0					46 54	3410 4650	1547 2109	
			12 4.3-		665	40	3999	1814	
				4.3-14.2		46	4929	2236	4A60
						54	6169	2798	
			12	2 11.4-24	998	40 46	2015 2945	914 1336	4B60
			12			46 54	2945 4185	1898	
		75		4.3-14.2	520	40	3999	1814	4A75
			12			46	4929	2236	
						54	6160	2798	
			12	11 / 27	769	40 46	2015 2945	914 1336	/D7E
			12	11.4-27		54	4185	1898	4B75